

Cosmetic (1-sided) Plastic Repair Guide

	Finishing Cream #8003
Work Time	3 minutes
Sand Time	10-15 minutes
Paint Time	30 minutes 3-4 minutes at 140°F

Introduction:

* All data taken at 23°C (74° F)

PLIOGRIP by Valvoline Finishing Cream (stock # 8003) is the only product needed to produce undetectable cosmetic repairs on TPO, TEO, PP, ABS, PUR, Metton, SMC, & Fiberglass plastic body parts. Can be used on minor scratch, gouge or skim coat over Plastic Repair adhesive. Also can be used on new after-market bumpers with defects and paint chips on metal hoods

Repair Procedure:

1. Clean surface with wax and grease remover.
2. Sand with 180 grit sandpaper to knock off high edges, 180 grit scuff sand the surrounding painted area
3. Blow off with clean, dry air. **NOTE: DO NOT USE CLEANER AFTER SANDING.**
4. **DO NOT USE ADHESION PROMOTER OR MIXER**
5. Dispense **Finishing Cream (stock #8003)** onto mixing pallet and mix until uniform.
6. Apply to damage area and spread smooth. Note: **Finishing Cream (stock #8003)** can be smoothed out onto the painted surface
7. Allow adhesive to cure 10 – 15 minutes. May be heat cured 3-4 minutes at 140°F. Allow to cool.
8. Contour sand with 180 / 220 grit sandpaper to feather edge into plastic or painted surface.
9. Allow to cure 30 minutes. Paint per paint manufacturer's recommendation.

DO NOT USE POLYESTER BODY FILLER OR POLYESTER PRIMERS OVER FINISHING CREAM. This will result in uncured material

. This Repair Guide is incorporated as part of Ashland's Recommendations for Use of PLIOGRIP by Valvoline products. Failure to adhere to recommendations in this Repair Guide and the Instructions sold with the product voids the Lifetime Warranty.

1.800.PLIOGRIP www.PliogripbyValvoline.com

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